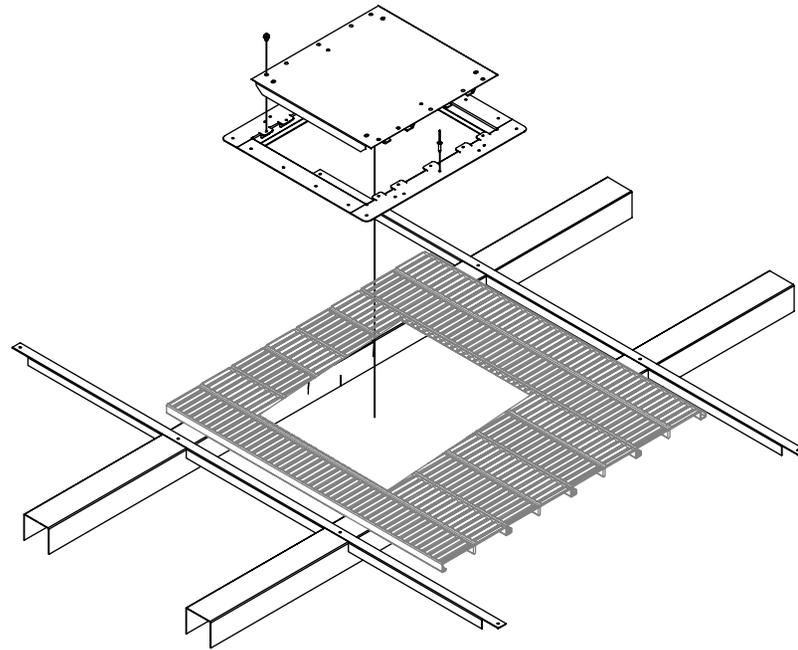


INSTALLATION INSTRUCTIONS
FLOOR DOOR
423-397-001A



SHIVERS MANUFACTURING, INC.
614 W. ENGLISH STREET
CORYDON, IA 50060
PH (641) 872-1005 **FAX (641) 872-1593
www.shivers.com

P-12878
3/02/2012

⚠ DANGER

Disconnect and lock-out all power before installing these Floor Doors or servicing below the floor.

Shivvers Floor Doors are recommended for use with Shivvers Floor Support Systems only. Shivvers will not warrant the Floor Doors if they are used with other floor supports as there might be a threat to the structural safety of the floor.

It is recommended that a hole be cut in the approximate center of the Floor Door location to check the location of the floor supports. Do Not cut into the floor supports when installing the floor doors as this may weaken the floor.

Find the location for the floor door by measuring from the inside edge of the gearbox basket to the recommended edge of the cover. Mark this location. The distance from the inside edge of the gearbox basket to the edge of the floor door is 36-1/4". Find the plank nearest the center of the gearbox and mark four planks out each direction. Mark out a rectangle 17" long by 15" wide as shown in the diagram below and cut. Lay Frame in place and pop rivet. Fasten down Floor Door using Screws provided.

Follow measurements in Figure 2 on the next page to cut locations for the Hanger Bearing Floor Doors.

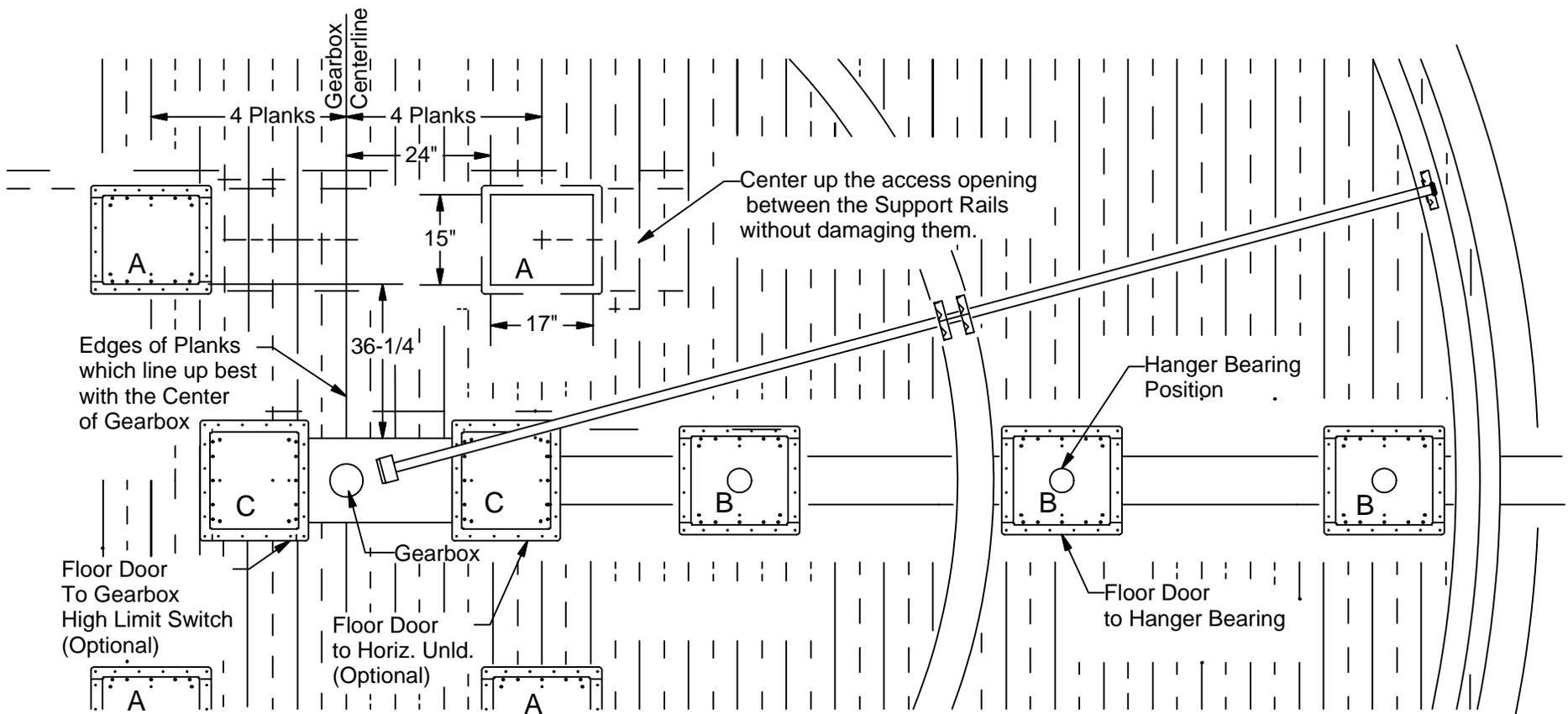
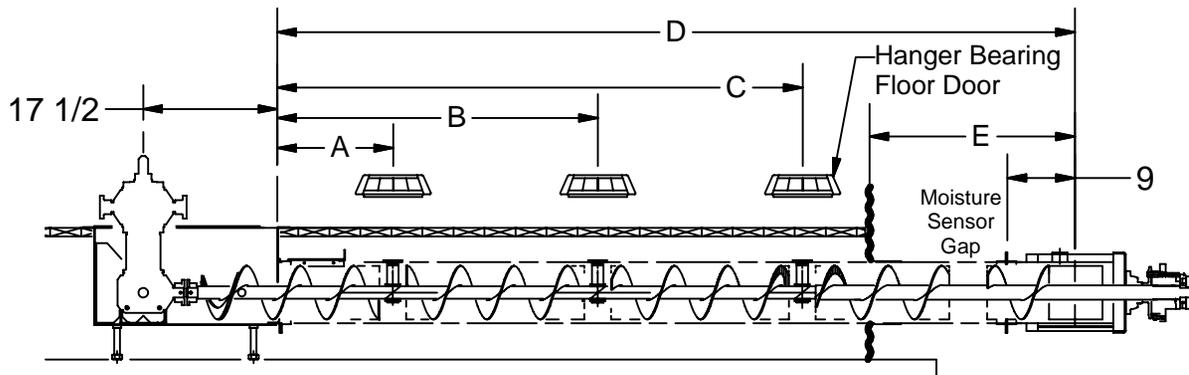


Figure 1.

- A= Recommended Cleanout Locations
- B= Access to Hanger Bearing Locations
- C= Access to Gearbox Hi-Limit and Horiz. Unload



698-Series 8" Dri-Flo Horz. Unloader w/1" Drive Shaft, Replaceable Hanger Bearings

DF-500,1000 w/Hngr Brgs	Bin Dia	Hngr Brgs/Floor Door Positions From Inside of GB Basket			Basket to Discharge	Bin Wall To Discharge
		A	B	C		
698D-001A	24FT	90-3/8"	*	*	172"	45-5/8"
698E-001A	27FT	38"	122"	*	191"	46-5/8"
698F-001A	30FT	56"	116"	*	209-1/2"	47-1/8"
698G-001A	33FT	68-1/2"	152-1/2"	*	233-1/2"	53-1/8"
698I-001A	36FT	68-1/2"	176"	*	257"	58-5/8"
698J-001A	42FT	103"	211"	*	304"	69-5/8"
698K-001A	48FT	55"	151"	247"	328"	57-5/8"

705 Series 8" Hi-Tork Dri-Flo Horz. Unloader w/1-1/4" Drive Shaft, Replaceable Hanger Bearings

HTDF w/Hngr Brgs	Bin Dia.	Hngr Brgs/Floor Door Positions From Inside of GB Basket			Basket to Discharge	Bin Wall to Discharge
		A	B	C		
705D-001A	24FT	90 3/8"	*	*	171-3/8"	45-3/8"
705E-001A	27FT	38"	122"	*	190-3/8"	46-3/8"
705F-001A	30FT	56"	116"	*	208-3/8"	46-3/8"
705G-001A	33FT	68-1/2"	152-1/2"	*	232-7/8"	52-7/8"
705I-001A	36FT	68-1/2"	176"	*	256 3/8"	58-3/8"
705J-001A	42FT	103"	211"	*	303-3/8"	69-3/8"
705K-001A	48FT	55"	151"	247"	327-3/8"	57-3/8"

Figure 2.